



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D2652**

**Job Sheet 173127**



**Part No:** D2652

**Job Qty:** 250 ea

**Part Name:** Bushing



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/26/18

**Job Tracking No:**

**Due Date:** 3/12/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP Rev:B 02.06.13 Now machined in house. NG

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty     | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|---------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |         |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 250 Ea  | 3/9/18     | 3/9/18   | 0.00      | 0.00    | Start Up Machining-1  |           | JB 18-03-25      |
| 100   | Hardinge           | 250 pcs | 3/12/18    | 3/12/18  | 0.00      | 9.20    | Hardinge              |           | JB 18-03-25      |
| 120   | QC                 | 250 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.00    | QC8                   |           | 2/26/18 16/03/25 |
| 130   | Packaging          | 250 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.00    | Packaging3-1          |           |                  |
| 140   | QC21-SA            | 250 Ea  | 3/12/18    | 3/12/18  | 0.00      | 0.00    | QC21                  |           |                  |

Part Op 100 - 1-TURN AS PER FOLIO FA252 & DWG D2652  
Descriptions:

DAS  
21  
2-26

MAR 28 2018 MAR 28 2018

### Job BOM

| Part / Item | Component Name       | Quantity             | Operation             | Container |
|-------------|----------------------|----------------------|-----------------------|-----------|
| M303R0.500  | 303 Round Bar 0.500" | 13.7500 ft (.055 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R0.500     | 14       | 59        | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits           | Type | Special Comments |
|---------|-------------|--------------------------------|------------------|------|------------------|
| 1       | Bushing     | 0.600inches ± 0.010            | 0.610<br>0.590   |      |                  |
| 2       | Bushing     | 0.060inches ± 0.005            | 0.065<br>0.055   |      |                  |
| 3       | Bushing     | 0.305inches + 0.000<br>- 0.002 | 0.305<br>0.303   |      |                  |
| 4       | Bushing     | 0.191inches + 0.005<br>- 0.001 | 0.196<br>0.190   |      |                  |
| 5       | Bushing     | 0.500inches ± 0.010            | 0.510<br>0.490   |      |                  |
| 6       | Bushing     | 0.030inches ± 0.010            | 0.040<br>0.020   |      |                  |
| 7       | Bushing     | 20.000Degrees ± 0.010          | 20.010<br>19.990 |      |                  |
| 8       | Bushing     | 0.010inches + 0.010<br>- 0.000 | 0.020<br>0.010   |      |                  |

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Container No: S054604



Part: D2652

Job No: 173127

Serial No/Batch: S054604

Revision:

Inspector:

Date: 03/25/18